

Work Order ID 72950

Friday, August 19, 2011 2:49:17 PM

Ship Monday Page 1

Item ID: D206-802-131

Accept



Setup Start



Revision ID:

Stop



Item Name: 5 Door Opener Installation, Metal Baggage Door

Start Date: 8/19/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/22/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: MFDate: 11-08-19

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D407-802-3

A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-802-131 CHG001

S u l o s / 22

105

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/8/22

S

(12)

110

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S u l o s / 22

A

Work Order ID 72950

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Item ID: D206-802-131

Accept



Setup Start



Revision ID:

Item Name: 5 Door Opener Installation, Metal Baggage Door

Stop



Start Date: 8/19/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/22/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPDD206-802-131								
	Location: _____								
	PPP rev: _____								
130		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

11/8/22

11/8/22

11-08-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 72950

Parent Item: D206-802-131

Parent Item Name: 5 Door Opener Installation, Metal Baggage Door

Start Date: 8/19/2011

Required Date: 8/22/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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8 D206-802-029 *CH07001* Manufactured No

 Crew Door Opener Installation, LH

Location	Loc Qty	Loc Code
FG	3	
	1	
	2	

5 D206-802-030 *CH07001* Manufactured No

 Crew Door Opener Installation, RH

Location	Loc Qty	Loc Code
FG	3	
	1	
	2	

8 D206-802-031 *CH07001* Manufactured No

 Passenger Door Opener Installation, LH

Location	Loc Qty	Loc Code
FG	2	
	2	

5 D206-802-032 *CH07001* Manufactured No

 Passenger Door Opener Installation, RH

Location	Loc Qty	Loc Code
FG	2	
	2	

Picklist Print

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Work Order ID: 72950



Parent Item: D206-802-131



Parent Item Name: 5 Door Opener Installation, Metal Baggage Door

Start Date: 8/19/2011

Required Date: 8/22/2011

Start Qty: 1.00

Required Qty: 1.00

D206-802-033

Handwritten: 11/8/2011

Manufactured No

105

Each

2.0000

1

Handwritten: 11/8/2011



Baggage Door Opener Installation, Metal

Location

Loc Qty

Loc Code

FG

64491

2

2

Handwritten: 11/8/2011

REFERENCE ONLY

DART AEROSPACE LTD.

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5.3 D206-802-033 Baggage Door Opener Kit, Metal

Qty -033	Part Number	Description
	D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
1	D3552-19	DOOR PROP
1	D4109-043	DOUBLER ASSEMBLY
1	D4113-041	DOUBLER ASSEMBLY, BAGGAGE DOOR
4	80-004-2-6	INSERT
8	CR3213-4-2	RIVET
4	MS27039C1-06	SCREW
4	NAS1149C0363R	WASHER

5.4 D407-802-019 Baggage Door Opener Kit, Composite

Qty -019	Part Number	Description
	D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE
1	D3552-19	DOOR PROP
1	D4109-041	DOUBLER ASSEMBLY, BULKHEAD
1	D4109-043	DOUBLER ASSEMBLY
3	80-004-2-6	INSERT
4	MS27039C1-05	SCREW
3	MS27039C1-06	SCREW
7	NAS1149C0363R	WASHER
4	NAS1836-3-08M	INSERT

5.5 D206-802-131/-133/-135 Combination Kits.

Qty -131	Qty -133	Qty -135	Part Number	Description
			D206-802-131	5 DOOR OPENER KIT (METAL BAGGAGE DOOR)
			D206-802-133	5 DOOR OPENER KIT (COMPOSITE BAGGAGE DOOR)
			D206-802-135	4 DOOR OPENER KIT
1	1	1	D206-802-029	CREW DOOR OPENER KIT, LH
1	1	1	D206-802-030	CREW DOOR OPENER KIT, RH
1	1	1	D206-802-031	PASSENGER DOOR OPENER KIT, LH
1	1	1	D206-802-032	PASSENGER DOOR OPENER KIT, RH
1			D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
	1		D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE

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Revision: A
Date: 10.10.13